

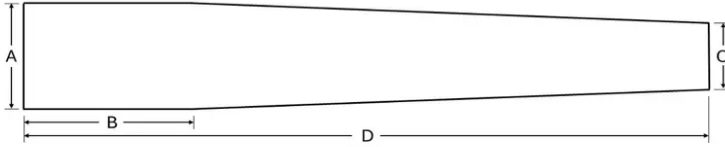


# BARREL SPECIFICATIONS



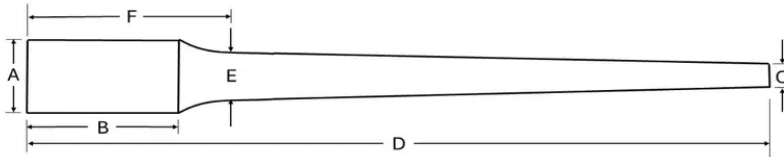
CUSTOM  NATION  
PRECISION RIFLE WORKS

# MATCH CONTOURS



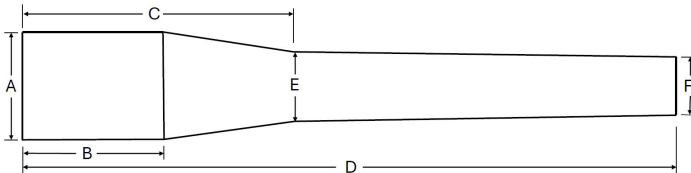
	A	B	C	D
M24/M40	1.200	3.000	0.900	26"
MTU	1.250	6.000	0.930	26"
Viking MTU	1.250	6.000	1.000	26"
Straight Bull	1.250	1.250	1.250	26"

# HUNTING CONTOURS



	A	B	C	D	E	F
Standard Hunter	1.250	2.750	0.710	26"	0.880	4,750
Remington Varmint	1.250	2.000	0.820	26"	0.950	4.350

# PALMA CONTOURS



	A	B	C	D	E	F
Medium Palma	1.250	3.000	5.500	26"	0.920	0.8200
Heavy Palma	1.250	3.000	5.500	26"	0.950	0.920

## BORE SIZES AND TWIST RATES

<b>5.56"   .224"</b>	6.5T - 7T - 8T - 12T
<b>6mm   .243"</b>	7.5T - 8T - 10T - 13.5T - 14T
<b>.25 Cal</b>	7T - 8T
<b>6.5mm   .264"</b>	7.5T - 8T - 9T
<b>.270</b>	8T - 9.5T
<b>7mm   .284"</b>	7.5T - 8.5T - 9.5T
<b>7.62mm   .308"</b>	7T - 8T - 9T - 10T - 11.25T
<b>8.6mm   .338"</b>	8T - 9T - 10T
<b>.375"</b>	7.6T (ELR)

## CALIBERS AVAILABLE

**The below calibers are available within 2-3 weeks from order depending purely on flight schedules**

22 Creed | 6mm Creed | 6 GT | 6mm Dasher | 25 Creed | 270 win | 6.5mm Creed | 6.5 PRC  
7MM PRC | 308 Win | 30-06 | 300 Win Mag | 300 PRC | 300 Norma Magnum | 338 Lapua

**The below calibers are available within 5-8 weeks from order depending on manufacturing times.**

223 Wylde | 22-250 | 6mm Creedmoor | 6mm XC | 6 BRA | 6 BR Norma | 6x47 Lapua  
6mm ARC | 257 Roberts | 6.5mm Grendel | 6.5x47 Lapua | 7mm-08 | .284 Winchester  
.280AI SAAMI | 7mm Remington Magnum | 28 Nosler | 7mm Winchester Short Mag  
7mm SAUM | 300 Blackout | 30 Nosler | 300 Winchester Short Mag



# EXPORT PERMITS

Custom Nation through our dedicated group import company has an investment of R50 Million planned over the next two years in bringing IBI Precision Barrels, Bolt Actions and Rifles to South Africa.

This is about smashing the market with superior products at fair pricing.

## END OF STORY

Global Affairs Canada / Affaires mondiales Canada		EXPORT PERMIT / LICENCE D'EXPORTATION		COMMERCIAL CONFIDENTIAL / SECRET DES AFFAIRES	
Permit Number / N° de licence: [REDACTED]	Reference Identification / N° de référence: [REDACTED]	Permit Valid From Licence valide à partir du: 2025-12-10	Permit Valid To Licence valide jusqu'au: 2027-12-31	Page Number / Nombre de pages: Page 1 of 4	
Exporter / Exportateur: [REDACTED]		EIPA No. / N° de LLEI: [REDACTED]		Applicant / Requérant: [REDACTED]	
Name / Nom: International Barrels Inc.			Name / Nom: International Barrels Inc.		
Address / Adresse: 103-44930 Commercial Court			Address / Adresse: 103-44930 Commercial Court		
City / Ville: Chilliwack	Province / State / État: British Columbia	Country / Pays: Canada	City / Ville: Chilliwack	Province / State / État: British Columbia	Country / Pays: Canada
Postal Code / Code postal: V2R 0N1	Tel No. / No. téléphone: [REDACTED]	Facsimile / Télécopieur: [REDACTED]	Postal Code / Code postal: V2R 0N1	Tel No. / No. téléphone: [REDACTED]	Facsimile / Télécopieur: [REDACTED]
Contact / Responsable: Jaime Maddalozzo			Contact / Responsable: Jaime Maddalozzo		
Final Consignee Name / Nom du destinataire final: Marksman Arms & Firearms Training		Street Address, City / Adresse de volets, ville: 71 Louis Trichardt Road, Parktown Estate, Pretoria, 0002		Country / Pays: South Africa	
ECL No. (s) / N° de LMEC: 2-1-a					
Item No / N° d'article: 1	Item Type / Type d'article: Reused Good	DESCRIPTION: Description: Chambered Rimfire Barrels (.21LR only) Make: IBI Model: Chambered Rimfire Serial No. / Fin: CN000018 CN00002B through CN999998	Quantity / Quantité: 100.0		
2	Firearm	Make: Ultimatum Model: HMB Serial No. / Fin: CN00001A	50.0		

ITC 1043 (2005-07-18)



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<table border="1"> <tr> <td></td> <td></td> <td>CN00002A through CN999998A Reg Cert No.: [N/A] Type: Receiver Only Action: Bolt Action Calibre: N/A Barrel Length: [N/A] Classification: Non-restricted</td> <td></td> <td colspan="2"></td> </tr> <tr> <td>3</td> <td>Firearm</td> <td>Make: Ultimatum Model: Deuce Serial No. / Fin: CN00001BA CN00002BA through CN999998A Reg Cert No.: [N/A] Type: Rifle Action: Bolt Action Calibre: 22LR only Barrel Length: 24.00 inch Classification: Non-restricted</td> <td>306.0</td> <td colspan="2"></td> </tr> <tr> <td>4</td> <td>Firearm</td> <td>Make: Ultimatum Model: HMB Serial No. / Fin: CN00001BA CN00002BA through CN999998A Reg Cert No.: [N/A] Type: Rifle Action: Bolt Action Calibre: 22 cal through 30 cal Barrel Length: 26.00 inch Classification: Non-restricted</td> <td>1,100.0</td> <td colspan="2"></td> </tr> </table>								CN00002A through CN999998A Reg Cert No.: [N/A] Type: Receiver Only Action: Bolt Action Calibre: N/A Barrel Length: [N/A] Classification: Non-restricted				3	Firearm	Make: Ultimatum Model: Deuce Serial No. / Fin: CN00001BA CN00002BA through CN999998A Reg Cert No.: [N/A] Type: Rifle Action: Bolt Action Calibre: 22LR only Barrel Length: 24.00 inch Classification: Non-restricted	306.0			4	Firearm	Make: Ultimatum Model: HMB Serial No. / Fin: CN00001BA CN00002BA through CN999998A Reg Cert No.: [N/A] Type: Rifle Action: Bolt Action Calibre: 22 cal through 30 cal Barrel Length: 26.00 inch Classification: Non-restricted	1,100.0		
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The total value of all goods proposed for export against this permit is (\$CAD): La valeur de toutes les marchandises autorisées à être exportées en vertu de cette licence s'élève à (\$CAD):				3,830,998.50																			

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